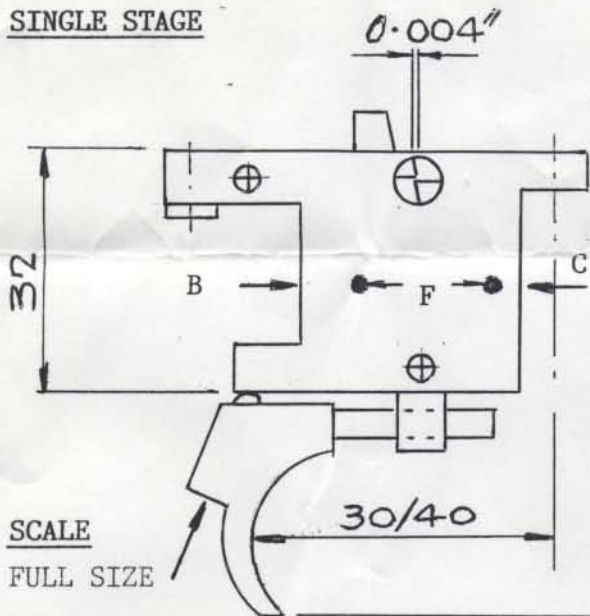


SINGLE STAGE



SCALE
FULL SIZE

A

- A. PRESSURE ADJUSTMENT
- B. SEAR ENGAGEMENT
- C. OVERTRAVEL ADJUSTMENT
- F. LOCKING GRUBSCREWS

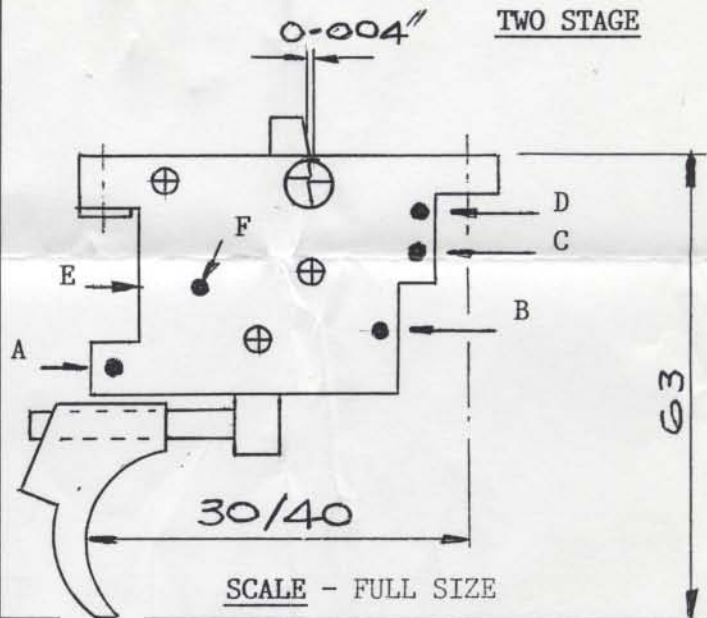
CLEANING PROCEDURE

REMOVE TRIGGER MECHANISM REGULARLY. SWILL IN MINERAL TURPS AND ALLOW TO DRY.

LUBRICATE CONSERVATIVELY WITH "BREAK FREE" - NOT OIL.

LUBRICATE SEAR FACES WITH "MOLY BOND" OR SIMILAR.

TWO STAGE



SCALE - FULL SIZE

- A. 1ST STAGE PRESSURE
- B. SEAR ENGAGEMENT
- C. OVERTRAVEL ADJUSTMENT
- D. 2ND STAGE PRESSURE
- E. 1ST STAGE LENGTH OF TRAVEL
- F. LOCKING GRUBSCREWS (5)

TO CHANGE FROM 2 STAGE TO SINGLE STAGE

1. SCREW B - BACK OUT $\frac{1}{4}$ TURN AND LOCK.
2. SCREW E NOW BECOMES SEAR ENGAGEMENT.

SCREW IN TO RESET SEAR ENGAGEMENT AT .004" AND LOCK.

IT IS NOT NECESSARY TO RESET PRESSURE.

FOR SERVICING

RETURN TO MANUFACTURER STATING PROBLEM.

BARRY DAVIES,
39 NORTH STREET,
CASTLEMAINE, VIC., 3450.

PH. (054) 724 334.