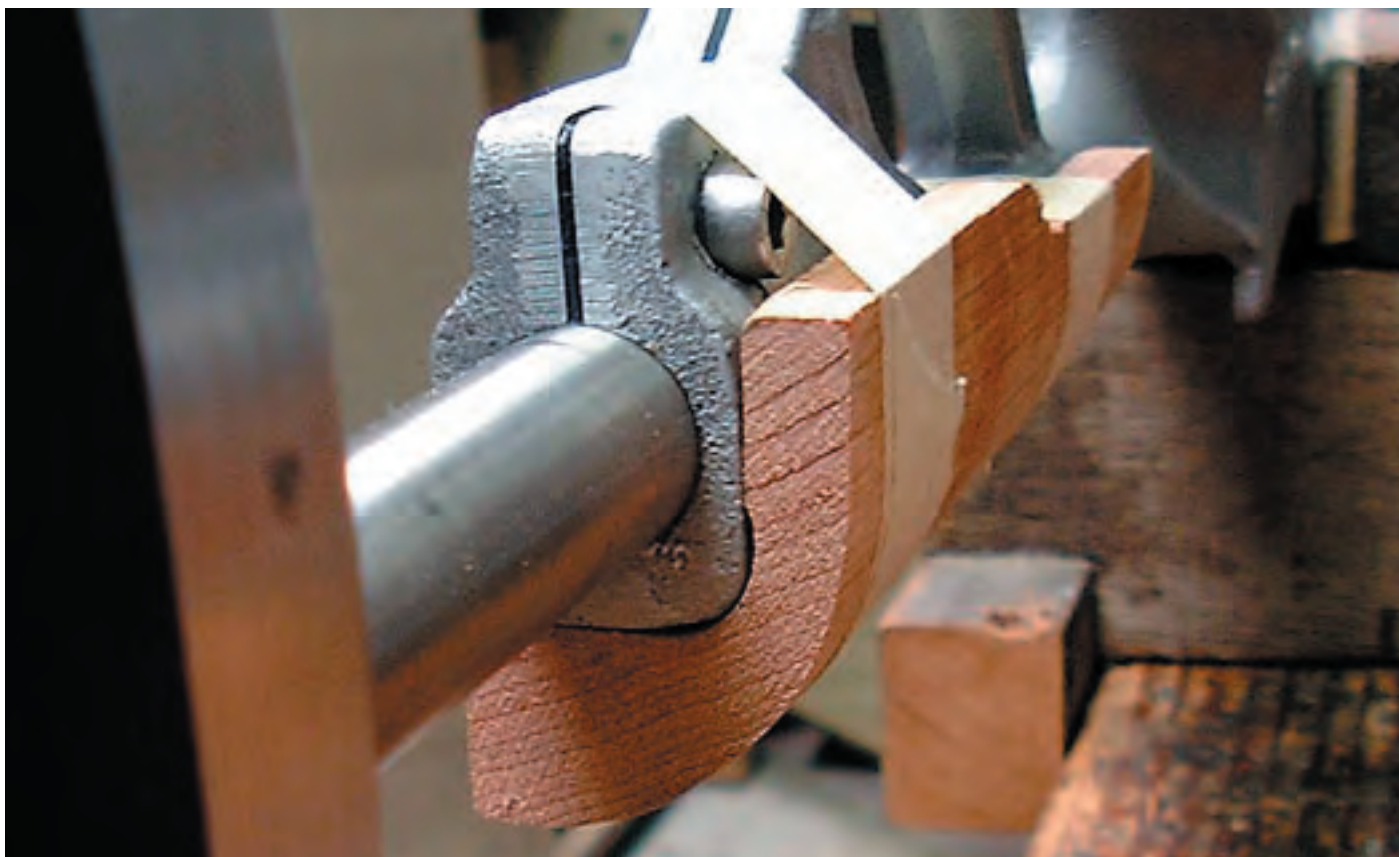




Plasticine on top of collets, release agent to alloy stock, then 5 min araldite in cheekpiece holes (1/3 full)



Tape into position, keep square (see below)



Remove tape and tap cheekpiece with a hammer to release, pare off excess araldite, cleanup with sandpaper. Apply rubber and trim with new blade.